As a subsidiary of Northrop Corporation, one of the largest aerospace corporations in the United States, Acme Metal Molding Company now embarks upon a new and more spacious era in its 54 year history. Acme has attained its position as one of the nation’s major manufacturers of architectural aluminum through steadfast pursuit of the two basic fundamentals: constant product improvement and exceptional service.

This summarized catalog describes Acme entrances: you will find Acme’s aluminum storefront also in A.E.C., 20/AC. On the facing page we have illustrated some of those features which distinguish Acme entrances and storefront aluminum. We think professional consideration will recognize our points. With the many new developments in Acme’s production, including our large new catalog, it is important for you to keep in touch. Please mail the reply card to check your firm’s name on Acme’s mailing list.
FREEDOM OF DESIGN—AN ARCHITECTURAL MUST

The architect is free to create as he needs; his designs are given accurate reality in Acme architectural aluminum. Acme narrow-line flush glazed framing provides a full range of visual weight in 3", 4" or 5" narrow-line tubing, more sizes in split tubes. Square stops or beveled stops, narrow stile or wide stile doors, extra tall doors, extra large doors... your ideas come to life with Acme aluminum.

OUR EXTRAS IN QUALITY CHALLENGE COMPARISON

Acme tubing is designed to be nearly twice as thick at points of fastening. Our aero-construction door corners are still solid when deep-weld corners are torn apart. Painstaking, inspected buffing insures a custom matte finish, aluminized for durability. Ingenious snap-on designs speed work, present cleaner lines and greater flexibility. Acme proves extra quality, point by point.

FREEDOM OF CHOICE AMONG THE FINEST

In door controls you want the best for your client... best in quality, best in cost. Acme offers you your choice from the leading manufacturers. We believe automatic entrances should be handled by specialists in this field, and recommend outstanding manufacturers with proven products. An extra-large choice of hardware and locks is available from Acme, and always superlative.
Acme narrow-line entrance combinations allow almost unlimited flexibility of design. From standard entrances to the most advanced designs, architectural thinking takes exact form in Acme aluminum. The superb Acme buffed finish adds unmistakable quality to the clean lines of the entrance. Design and planning assistance for special entrance problems are as near as your phone.
Logic combines with engineering skill to produce the structural simplicity of Acme flush-glazed entrance sections. Note the extra strength engineered into framing members and the design variations possible with the different series. Ease of installation and important on-the-job economies are standard with Acme architectural aluminum.
Beauty and strength are outstanding in Acme doors. Precision die-cast, mechanically joined door corners of the famous Acme design provide up to twice the strength of welded doors, plus on-the-job width adjustment. The carefully buffed Acme matte finish gives life to the aluminum in lustrous and evident quality. Narrow-stile or wide stile designs are available.

**30-200 DOOR WITH 20-208 STOPS**

20-215 (square) or 20-208 (beveled stops are interchangeable in the 30-200, 30-400 and 30-600 doors.

**30-400 DOOR WITH 20-215 STOPS**

**30-600 DOOR WITH 20-215 STOPS**
A wide selection of push-pull hardware is an important advantage with Acme doors. Our distinguished "Imperial" line offers a choice of six styles, all of them beautifully designed and made with old-world craftsmanship. The "Stellar" split-plate push bars combine economy with striking designs and interchangeability. Other standard handles add to this complete selection of hardware.

"IMPRESSIVE" PUSH-PULL HARDWARE

32-200 Black plastic
32-205 Ivory plastic

32-210 Handle in black plastic
32-215 Handle in red plastic

32-220 Handle in black plastic
32-225 Handle in red plastic

32-240 Black plastic
32-245 Red plastic
32-250 Black plastic
32-255 Ivory plastic

"STELLAR" SPLIT PLATE HARDWARE

32-305 Complete assembly

Examples of custom plexiglas inserts that can be personalized to your design requirements.

STANDARD PUSH-PULL HARDWARE

32-012 Push-Pull Plate
32-015 Push Bar
32-020 Push Bar
32-030 Push-Pull Handle
32-040 Door Pull Handle
32-050 Push-Pull Plate
With its entrances Acme presents mechanical features of proven excellence. In door controls, both floor and overhead, in automatic entrances, locks, panic exit devices, pivots, and other operating devices Acme tests, compares and selects, to offer the finest in every field.

33-200 JACkSON 20-330 CONCEALED OVERHEAD CLOSER
33-094 YALE DOOR CONTROL
33-300 DOROMATIC DOOR CONTROL

SPECIFICATIONS

Doors, framing sections and store front metal shall be as manufactured by the Acme Metal Molding Company. All extruded aluminum shall be of 6063-T5 alloy. All sheet aluminum shall be of #32 alloy. Alumiflite finish shall be matte type, in accordance with Aluminum Company of America specifications 204A1-R1, and blend with the hardware and sheet aluminum (when called for). Door stiles and rails shall be joined and reinforced by means of diecast structural corner assemblies. Special care shall be taken to insure that all mechanical joints between vertical and horizontal framing members of entrances are flush and present a hairline appearance within commercial tolerance limitations. All storefront work shall be performed by experienced technicians in accordance with the manufacturer’s recommendations and conform to the highest standards of the industry. Unless otherwise specified, all finish hardware shall be provided by the door manufacturer. The General Contractor shall protect all exposed portions of the metal work included in this section during construction and fully clean this metal before the building is occupied. Cleaning methods shall be as recommended by the manufacturer. No abrasive cleaning agents will be permitted.

ACME METAL MOLDING COMPANY 5022 Triggs Street, Los Angeles 22, California

Bay Area & Northwest: 645 National Avenue, Mountain View, California • Yorkshire 7-5735
Southwest: 179 Parkhouse Street, Dallas 7, Texas • Riverside 8-6747
Canada: 1421 East Pender Street, Vancouver 6, British Columbia • Hastings 9439
International Division: Alukon International, Ltd., Melcher Ocampo 463, Mexico 5, D. F., Mexico • Tel. 11-46-40
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