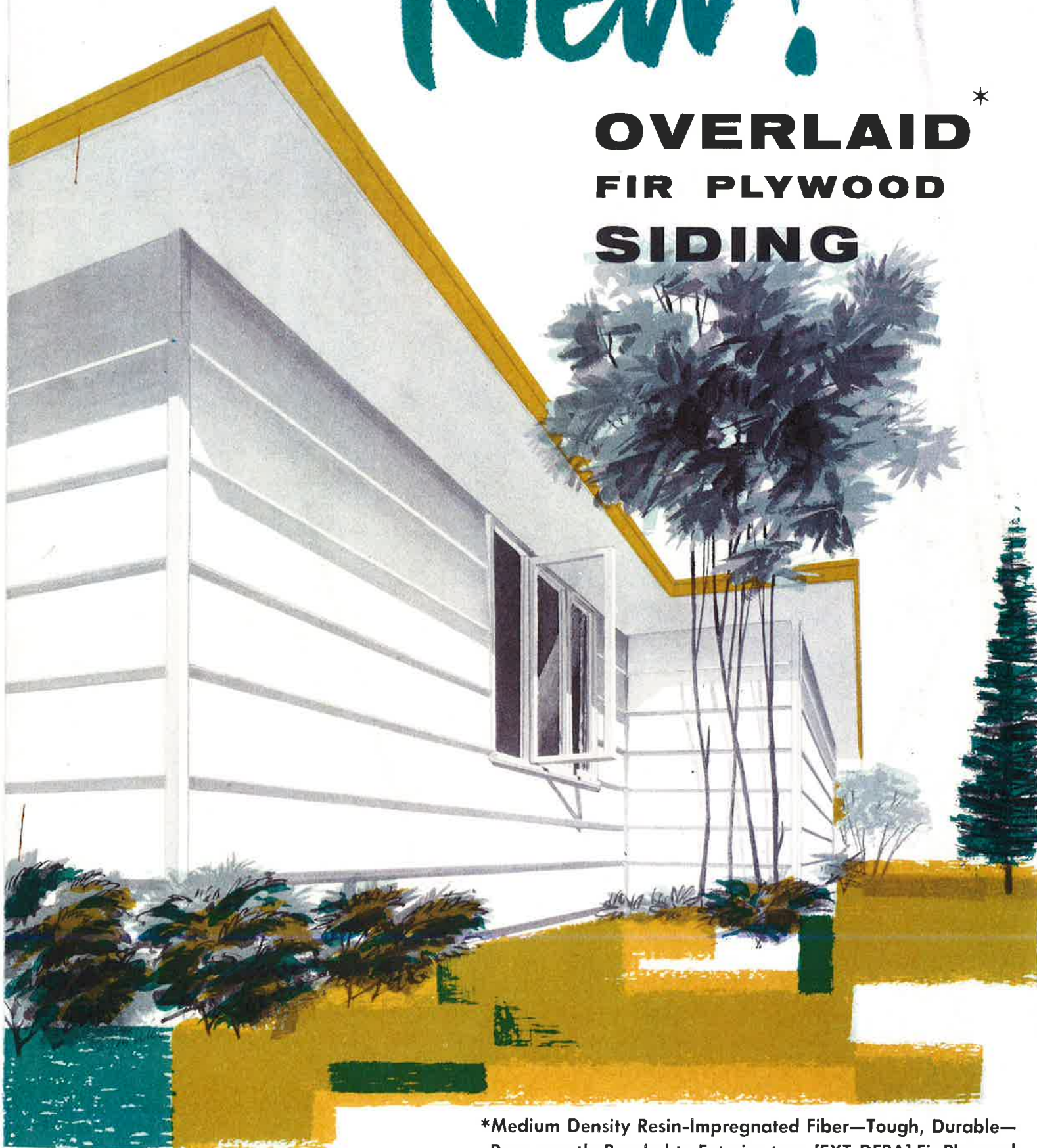
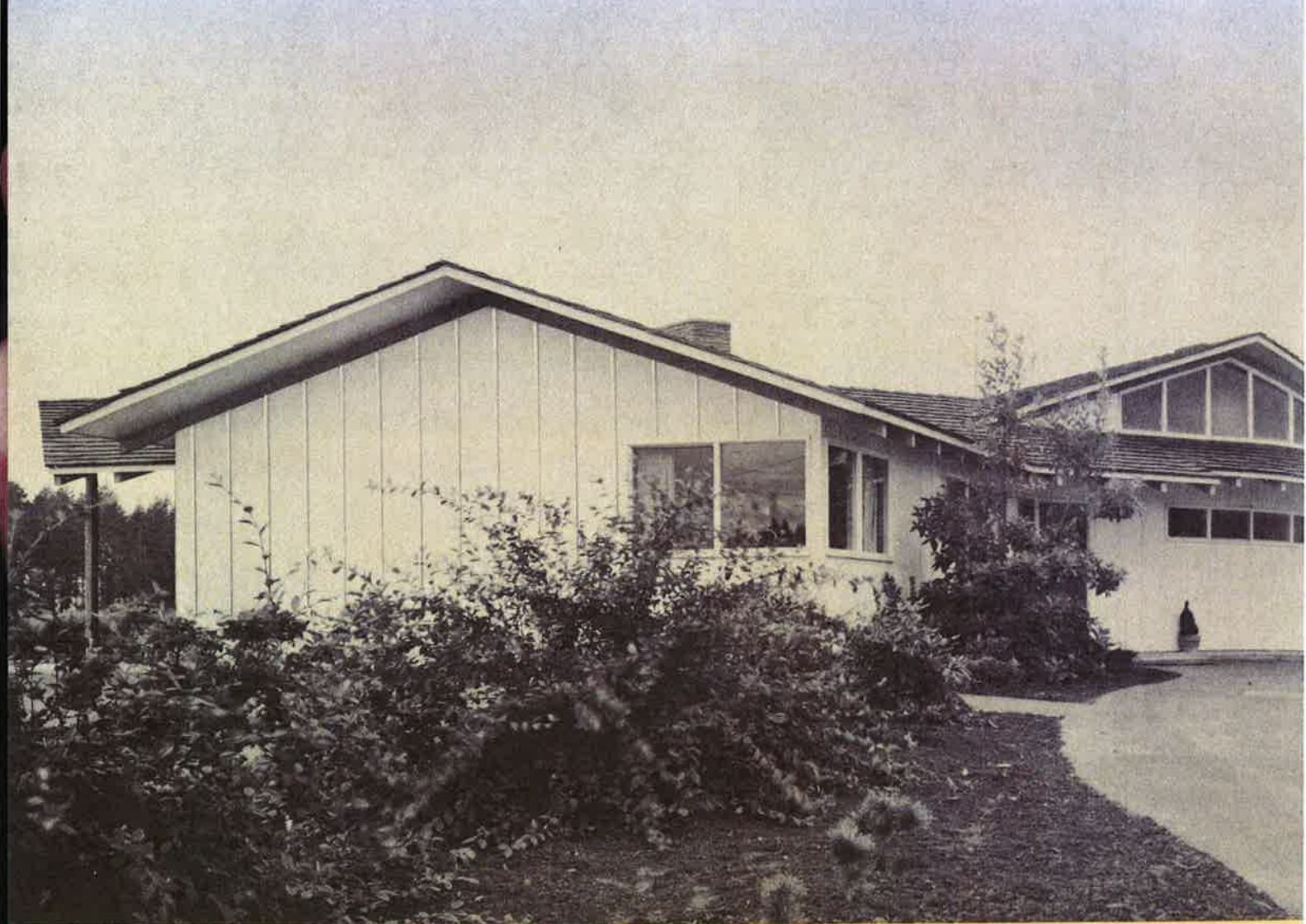


# New!

## **OVERLAID<sup>\*</sup>** **FIR PLYWOOD** **SIDING**



\*Medium Density Resin-Impregnated Fiber—Tough, Durable—  
Permanently Bonded to Exterior-type [EXT-DFPA] Fir Plywood



Overlaid Exterior fir plywood siding provides superior paint base, gives maximum protection against grain raise and checking. Won't chip, split, puncture.

**EXT-DFPA**



it's rugged **Exterior-type**

fir plywood permanently protected with a

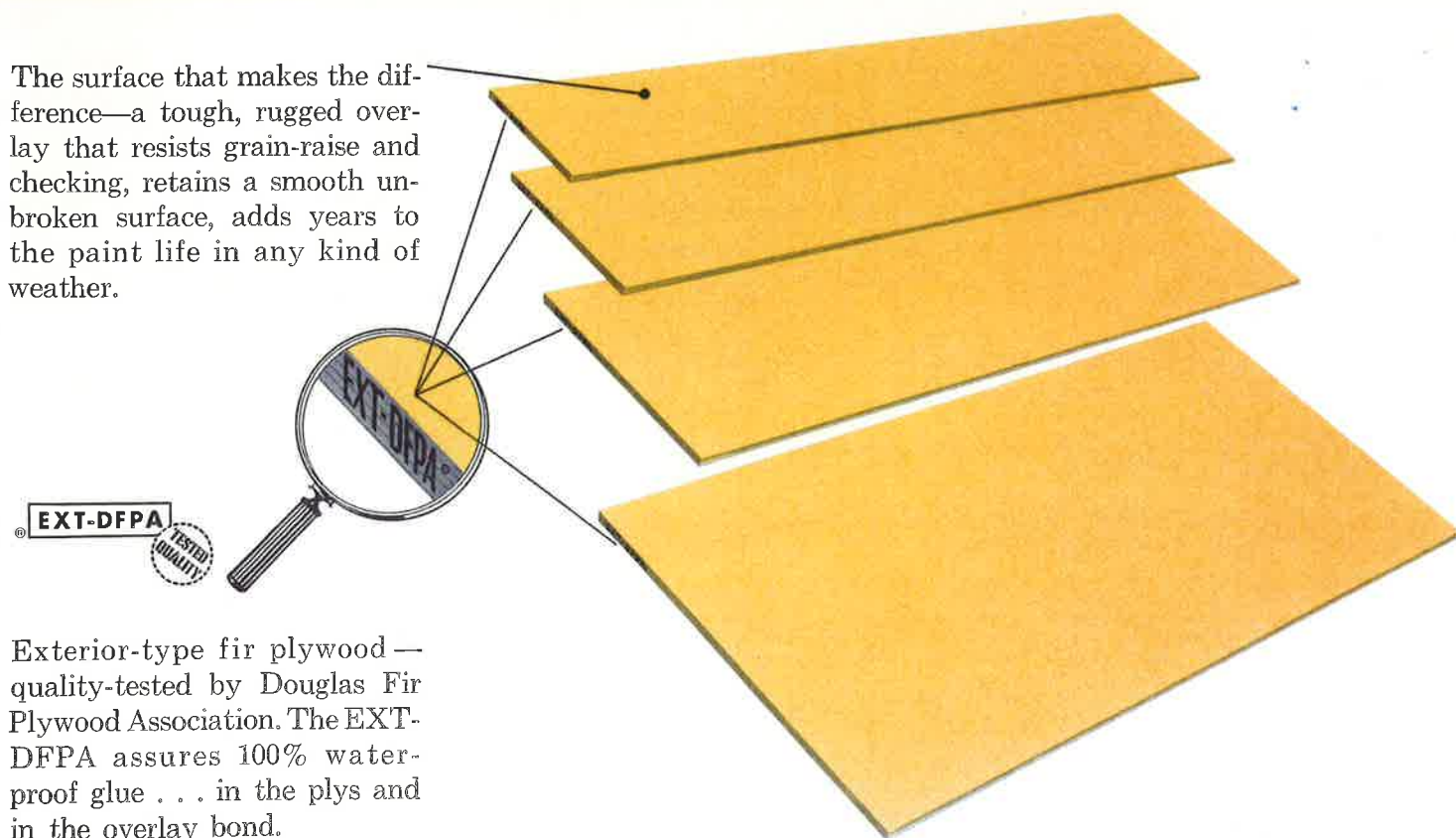
**SMOOTH, DURABLE, OVERLAID SURFACE**

to give you the "years ahead" siding!

\*Technically, a medium-density resin-impregnated fiber, permanently bonded to the plywood in modern hot-plate presses. The resin content of the overlay is carefully controlled to provide a face that is *best for painting*.



The surface that makes the difference—a tough, rugged overlay that resists grain-raise and checking, retains a smooth unbroken surface, adds years to the paint life in any kind of weather.



Exterior-type fir plywood — quality-tested by Douglas Fir Plywood Association. The EXT-DFPA assures 100% waterproof glue . . . in the plys and in the overlay bond.

## other than siding uses too!



On gable ends, overlaid panels form pleasing texture contrast with any materials.

Overlaid plywood provides smooth, easy-to-clean surfaces for cabinets, built-ins.



Overlaid fir plywood signs are easy to paint, resist damage, have longer life.

Overlaid plywood signs and outdoor posters keep fresh and new looking years longer.



## Available Pre-cut to Siding Widths or in Standard Plywood Panel Sizes

**PRE-CUT** siding of overlaid fir plywood is available in stock 12", 16" and 24" widths; lengths of 8' to 9'4", depending on manufacturer. Others on special order.

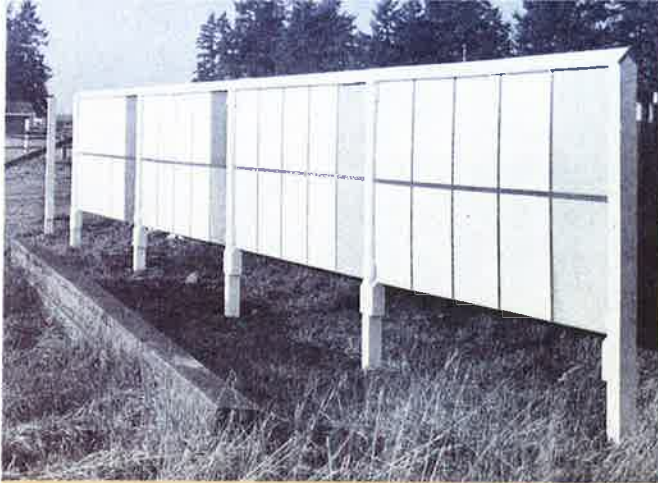
Pre-cut siding comes in two styles: of standard thickness, and beveled to siding taper. Wedges and furring strips are provided by some manufacturers.

All pre-cut overlaid fir plywood siding is packaged in protective cartons.

**STANDARD** panels of overlaid fir plywood are most commonly available in the popular and convenient 4'x8' size. Other sizes, smaller and larger—including "long panels"—are available from some manufacturers on special order.

Standard panels are available surfaced one or both sides. A special "grooved" plank-style panel is also offered.

Use standard panels for soffits, gable ends, dormers—for signs, cabinets, paneling, industrial applications.



After more than 4 years on test exposure fences, no sign of checking or grain raise.



Special pre-cut siding widths are available for wide lapped siding, other uses.

Standard 4'x8' panels are ideal for soffits, gable ends, and breezeway ceilings.

Standard panels applied vertically create pleasing board and batten effect.



## Here are the Advantages:

- 1** SUPERIOR PAINT SURFACE. Smooth but not slick. Excellent tooth. Takes paint beautifully, holds it longer.
- 2** RESISTS CHECKING, GRAIN-RAISE. No surface variations. Weatherproof, too; surface is waterproof resin-fiber.
- 3** ADAPTABLE, VERSATILE. Pre-cut sizes permit extra-wide lap siding. Standard panels ideal for soffits, dormers, gable ends, board-and-batten.
- 4** LIGHT, STRONG, WORKABLE. Tough overlay does not limit workability. Rigid, splitproof puncture-proof. Works with ordinary tools and techniques.
- 5** TESTED QUALITY. Manufactured to rigid DFPA standards. Bond between plys and overlay is 100% waterproof glue (EXT-DFPA).

## Application and Finishing

*(For detailed recommendations, consult literature from individual manufacturers)*

Overlaid fir plywood is worked, applied and finished in the same manner as unsurfaced fir plywood.

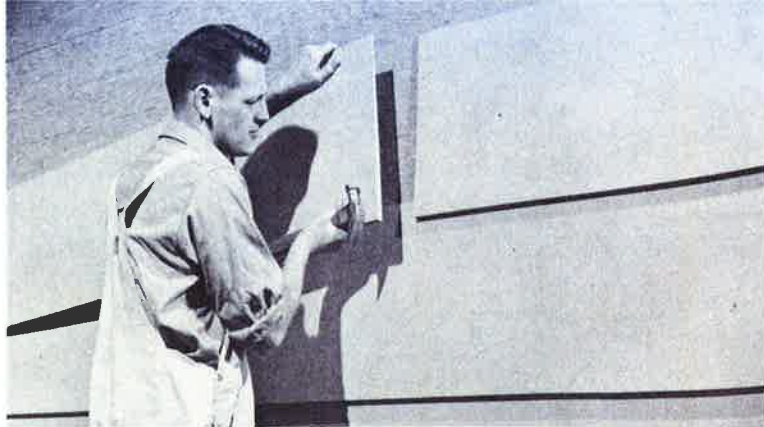
**NAILING** should be done with hot-dipped galvanized or other corrosion-resistant nails. For siding  $\frac{3}{8}$ " to  $\frac{1}{2}$ " thick, use 6d nails; 8d for thicker panels. Nail 4" o.c. at vertical joints, 6" to 8" o.c. at studs.

Casing or common nails are preferred; box nails may be used. Casing nails may be flush or set and puttied; flat headed nails driven flush only. Care should be taken to avoid hammer marks on surface.

**VERTICAL JOINTS** should be staggered, and be backed solidly with a wedge. Joints should not be butted tight; leave  $\frac{1}{32}$ " space between panels. Joints may be caulked.

**CORNERS** should be butted against corner boards or covered with metal corners. Both outside and inside corners should be caulked.

**RECOMMENDED LAP** is  $1\frac{1}{2}$ " to 2", depending on width of siding.



**PAINTING** overlaid fir plywood, either pre-cut siding or standard panels, follows general procedure for fir plywood.

Seal all edges before application with exterior house paint primer, an exterior aluminum house paint, or paint consisting of 100 lbs. white lead paste,  $1\frac{3}{4}$  gals. raw linseed oil, and one pint dryer. Apply by brush, preferably, without thinning.

Extensive field tests show that first quality house paints are best for overlaid fir plywood. Apply according to manufacturer's specification. Overlaid fir plywood siding requires a prime coat and at least one finish coat; two finish coats are best. For maximum performance, prime the back before application.

For best construction, provide vapor barrier on warm side of wall and observe other standard precautions to prevent condensation.

For List of Manufacturers, Write:

**DOUGLAS FIR PLYWOOD ASSOCIATION**

TACOMA 2, WASHINGTON